

# Product Specification

Product Model: Nickel-Metal Hydride Battery

Product Type: MH-C5000

Draw up: Technical Department

Date: 2009-7-7

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**1 、 SCOPE**

This specification governs the performance of the following Nickel-Metal Hydride cylindrical cell and its stack-up battery.

Model: MH-C5000

Cell Size: Button Top (25.2±0.1×49.5±0.5)mm

Flat Top (25.2±0.1×49.0±0.5)mm

**2 、 DATA OF STACK UP BATTERIES**

All data involve voltage and weight of stack-up batteries are equal to the value of unit cell multiplied by the number of unit cell which consisted in the stack-up batteries

Example : Stack-up batteries consisting three unit cells

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries =1.2V×3=3.6V

**3、 RATINGS**

Description	Unit	Specification	Condition
Nominal Voltage	V/cell	1.2	Unit cell or stack-up batteries
Minimum Capacity	mAh	4500	Standard Charge/Discharge
Typical Capacity	mAh	5000	Standard Charge/Discharge
Standard Charge	mA	450 (0.1C)	T <sub>1</sub> =20±5°C (See Note 1)
	hour	14~16	
Fast Charge	mA	1350 (0.3C)	- ΔV=0~5mV/cell , Timer Cutoff=120%nominal capacity , Temp.Cutoff=55°C, dT/dt=0.8°C/min, T <sub>1</sub> =20±5°C
	hour	4 approx (See Note 2)	
Trickle Charge	mA	(0.03C)~(0.05C)	T <sub>1</sub> =20±5°C
Standard discharge	mA	900 (0.2C)	T <sub>1</sub> = 20±5°C Humidity: Max.85%
Discharge Cut-off Voltage	V/cell	1.0	
Storage Temperature	°C	-20~25	Within 1 year*
		-20~35	Within 6 months
		-20~45	Within 1 month
		-20~55	Within 1 week
Typical Weight	Gram	84.0	unit cell

\*To keep the best performance for those not used for a long time, we recommend to charge the cells/batteries at least 30% after discharge entirely in every 6 months.

Reserves the right to alter or amend the design, model and specification without prior notice.

**4、 PERFORMANCE**

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature : 20±5°C

Relative Humidity : 65±20%

Notes: Standard Charge/Discharge conditions:

Charge: 450 mA(0.1C)× 14 hours

Discharge: 900 mA(0.2C) to 1.0V/cell

Test	Unit	Specification	Condition	Remarks
Capacity	mAh	≥ 4450	Standard Charge/ Discharge	up to 3 cycles are allowed
Open Circuit Voltage(OCV)	V	≥ 1.25	Within 1 hour after standard charge	
Internal Impedance	mΩ	≤ 14	Upon fully charged(1KHz)	
High Rate Discharge(1C)	min	≥ 51	Standard Charge, 1 hour rest before discharge by 1C to 1.0V/cell	up to 3 cycles are allowed
Charge Retention	mAh	≥ 2700 (60%)	Standard Charge,Storage: 28 days Standard Discharge	T <sub>1</sub> =20±5°C
IEC Cycle Life	Cycle	≥ 500	IEC61951-2(2003)7.4.1.1	see Note 3
Leakage		No leakage nor deformation	Fully charged at : 450 mA for 48 hrs	
Vibration Resistance		Change of voltage should be less than 0.02V/cell,Change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after vibration,amplitude 1.5mm,vibration 3000 CPM,any direction for 60mins.	
Impact Resistance		Change of voltage should be less than 0.02V/cell,change of impedance should be less than 5 milli-ohm/cell	Charge the battery at 0.1C for 14hrs,then leave for 24hrs,check battery before/after dropped,height 50 cm wooden board(thickness 30mm)direction not specified,3 times.	

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**5、 CONFIGURATION, DIMENSIONS AND MARKINGS**

Please refer to the attached drawing.

**6、 EXTERNAL APPEARANCE**

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage or deformation.

**7、 WARRANTY**

3 months warranty against workmanship and material defects.

**8、 CAUTION**

[1]Reverse charging is not acceptable.

[2]Charge before use. The cells/batteries are delivered in an uncharged state.

[3]Do not charge/discharge with more than our specified current.

[4]Do not short circuit the cell/battery Permanent damage to the cells/batteries may result.

[5]Do not incinerate or mutilate the cells/batteries.

[6]Do not solder directly to the cells/batteries.

[7]The expected life may be reduced if the cells/batteries are subjected to adverse conditions as:  
extreme temperature, deep cycling, excessive overcharge/ over-discharge.

[8]Store the cells/batteries in a cool dry place. Always discharge batteries before packing.

**Notes:**

[1]  $T_1$ : Ambient Temperature.

[2] Approximate charge time from discharged state, for reference only.

[3] IEC61951-2(2003)7.4.1.1 Cycle Life:

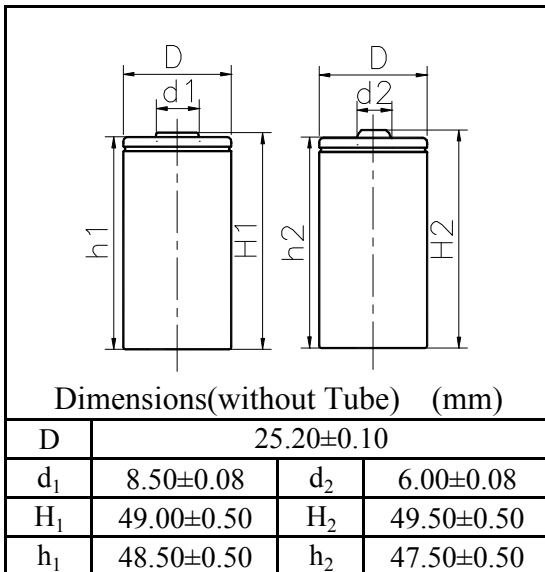
Cycle No.	Charge	Rest	Discharge
1	$0.1C \times 16h$	None	$0.25C \times 2h20min$
2-48	$0.25C \times 3h10min$	None	$0.25C \times 2h20min$
49	$0.25C \times 3h10min$	None	$0.25C$ to 1.0V/cell
50	$0.1C \times 16h$	1-4h	$0.2C$ to 1.0V/cell
Cycle 1 to 50 shall be repeated until the discharge duration on any 50th cycle becomes less than 3 h.			

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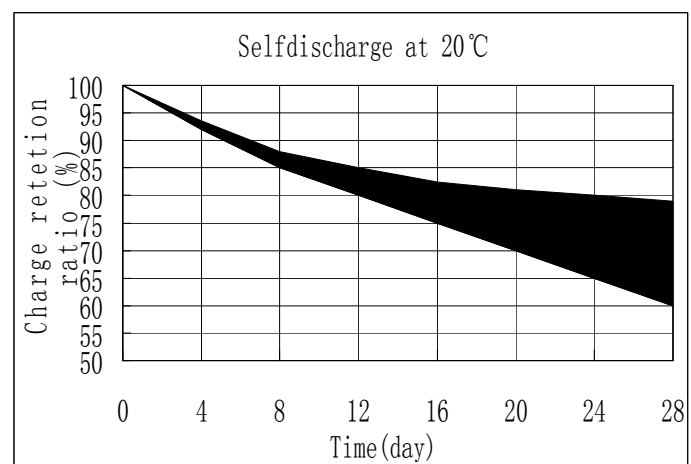
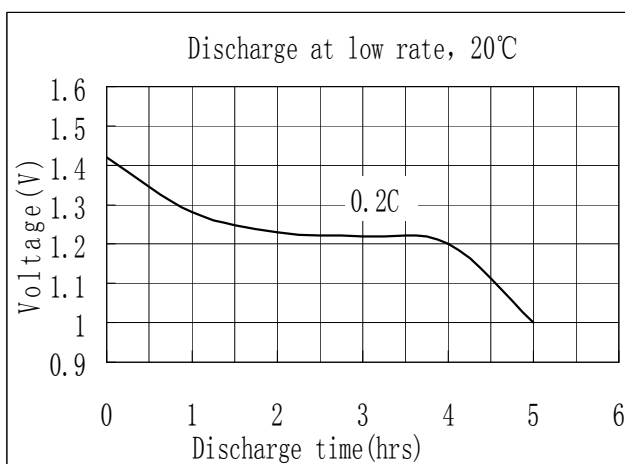
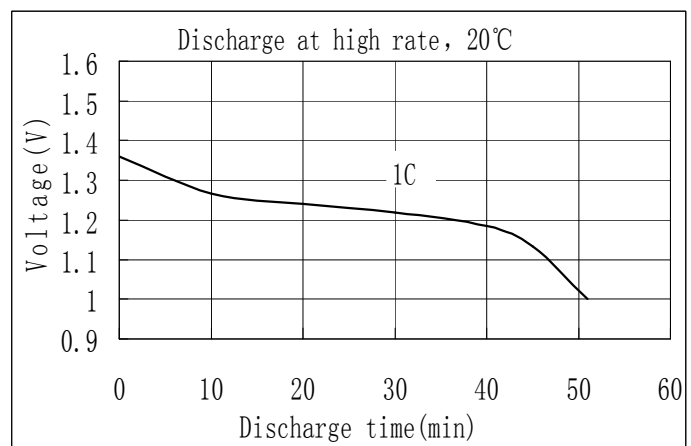
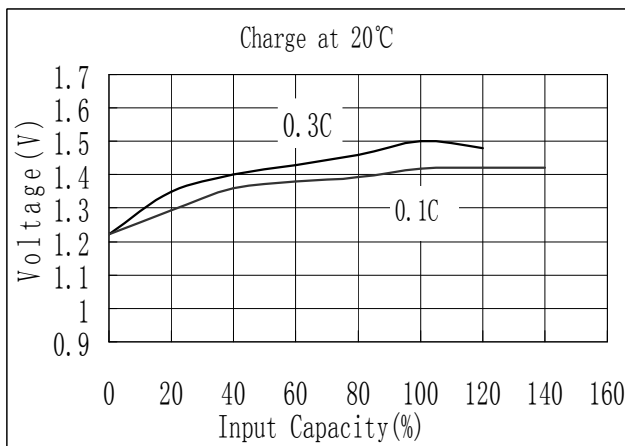
**MODEL No:** MH-C5000

**Description:** 5000 mAh SIZE NI-MH C



## Specification

<b>Minimum Capacity</b>		4500 mAh	
<b>Nominal Voltage</b>		1.2 V	
<b>Charge current</b>	Standard	450 mA	
	Fast	1350 mA	
<b>Charge time</b>	Standard	14~16 Hrs	
	Fast	4 Hrs	
<b>Ambient Temperature</b>	Charge	Standard	0°C~45°C
		Fast	10°C~45°C
	Discharge	-20°C~60°C	
Storage		-20°C~55°C	
<b>Internal Impedance(mΩ) (After Charge)</b>		≤ 14	
<b>Weight</b>		84.0 g	



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