

AA Portable Power Corp.

Document Number:

Revision: 3

Document Title: Product Specification of Ni-Cd D5000

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1、SCOPE

This specification governs the performance of the following Nickel-Cadmium Cylindrical cell and its stack-up batteries.

Model: CD-D5000A (Button Top)

Cell Size: D×H ($\phi 32.1^{\pm 0.1} \times 60.5^{\pm 0.5}$)

2 、 DATA OF STACK UP BATTERIES

All data involves voltage and weight to stack-up battery are equal to the value of unit cell times the number of unit cell which consisted in the stack-up batteries

Example: Stack-up battery consisting three unit cells

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries=1.2V×3=3.6V

3、 RATINGS

Description	Unit	Specification	Conditions
Nominal Voltage	V/Cell	1.2	Unit cell
Nominal Capacity	mAh	5000	Standard Charge/Discharge
Standard Charge	mA	500(0.1C)	T ₁ = 0~50°C (see Note1)
	Hour	14~16	
Quick Charge	mA	1500(0.3C)	- Δ V=0-5mV/Cell or Timer CutOff=120 % nominal capacity or Temp.Cutoff=55°C, T ₁ = 10~50°C
	hour	4.0 approx. (see Note 2)	
Trickle Charge	mA	(0.05C)~(0.1C)	T ₁ = 0~50°C
Standard discharge	mA	1000(0.2C)	T ₁ = -30~60°C Humidity: Max.85%
Discharge Cut-off Voltage	V/Cell	1.0	
Storage Temperature	°C	-30~65	Discharged state、 Humidity、 Max.85%
Typical Weight	Gram	130	

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4、 PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature, T_1 : $20 \pm 5^\circ\text{C}$

Relative Humidity: $65 \pm 20\%$

Notes: Standard Charge/Discharge Conditions:

Charge: 500mA(0.1C)×14 hours

Discharge: 1000mA(0.2C) to 1.0V/Cell

Test	Unit	Specification	Conditions	Remarks
Capacity	mAh	≥ 5000	Standard Charge /Discharge	up to 3 cycles are allowed
Open Circuit Voltage(OCV)	V/ Cell	≥ 1.25	Within 1 hour after standard Charge	
Internal Impedance	m Ω / Cell	≤ 7.5	Upon fully charge(1KHz)	
High Rate Discharge(1C)	minute	≥ 54	Standard Charge, 1 hour rest Before discharge by 5000mA (1C)to 1.0V/cell	up to 3 cycles are allowed
Overcharge	/	No leakage nor explosion	500mA(0.1C)Charge 28 days	
Charge Retention	mAh	$\geq 3500(70\%)$	Standard Charge, Storage: 28 days, Standard Discharge	
IEC Cycle Life	Cycle	≥ 500	IEC285(1993)4.4.1	(see Note 3)
Accelerated Cycle Life	Cycle	≥ 400	Charge:1500mA(0.3C) Discharge:2500mA(0.5C) To 1.0V/Cell, end-of:80% nominal capacity	Cycling charging cut-off condition : - $\Delta V=0\sim 5\text{mV/ cell}$ or Timer cut-off=110% Nominal capacity input or Temp.cutoff=55 $^\circ\text{C}$
Leakage		No leakage nor deformation	Fully charged at 1500mA(0.3C) for 4 hour Stand for 14 days	
Vibration Resistance		Change of voltage should be under 0.02V/ Cell, Change of impedance should be under 5 m Ω / Cell	Charge the cell 0.1C 14hrs,then leave for 24hrs,check Cell before/after vibration, Amplitude 1.5mm Vibration 3000 CPM Any direction for 60mins.	
Impact Resistance		Change of voltage sho-uld be under 0.02V/ Cell Change of impedance should be under 5 m Ω / Cell	Charge the cell 0.1C 14hrs Then leave for 24hrs,check bat-before/after dropped, Height 50cm Wooden board(thickness 30mm) Direction not specified,3 times.	

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5、 CONFIGURATION, DIMENSIONS AND MARKINGS

Please refer to the attached drawing.

6、 EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage nor deformation.

7、 WARRANTY

One year limited warranty against workmanship and material defects.

8、 CAUTION

- (1) Reverse charging is not acceptable.
 - (2) Charge before use. The cells/batteries are delivered in an uncharged state.
 - (3) Do not charge/discharge with more than our specified current.
 - (4) Do not short circuit the cell/battery Permanent damage to the cell/battery may result.
 - (5) Do not incinerate or mutilate the cell/battery.
 - (6) Do not solder directly to the cell/battery.
 - (7) the life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
 - (8) store the cell/battery uncharged in a cool dry place. Always discharge batteries before bulk storage or shipment.
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Notes:

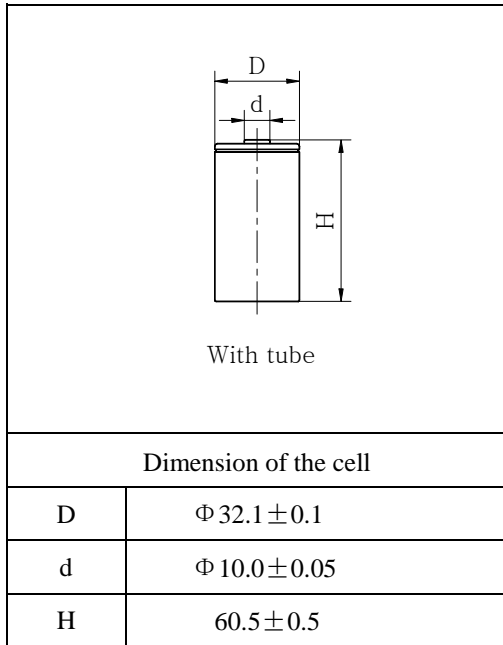
- (1) T_1 : Ambient Temperature.
- (2) Approximate charge time from discharged state, for reference only.
- (3) IEC285(1993)4.4.1 Cycle Life:

Cycle No.	Charge	Rest	Discharge
1	$0.1C \times 16h$	None	$0.25C \times 2h20min$
2-48	$0.25C \times 3h10min$	None	$0.25 \times 2h20min$
49	$0.25C \times 3h10min$	None	0.25C to 1.0V/ cell
50	$0.1C \times 16h$	1-4h	0.2C to 1.0V/ cell
Cycles 1 to so shall be repeated until the discharge duration on any 50th Cycle becomes less than 3 h.			

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MODEL No: CD-D5000

Description: 5000mAh D SIZE Ni-Cd



Specification

Nominal Capacity 额定容量	5000 mAh		
Nominal Voltage 额定电压	1.2 V		
Charge current 充电电流	Standard 标准	500mA	
	Quick 快充	1500mA	
Charge time 充电时间	Standard 标准	14~16 Hrs	
	Quick 快充	4.0 Hrs	
Ambient Temperature 使用温度	Charge 充电	Standard 标准	0°C~50°C
		Quick 快充	10°C~50°C
	Discharge 放电		-30°C~60°C
Storage 储存		-30°C~65°C	
Internal Impedance(m Ω) (After Charge) 充电后内阻		Max ≤ 7.5	
Weight 重量		130g	

