Polymer Lithium-ion Battery

Product Specification

Model: PL-565068-1.5C

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Prepared & Approved by Louis (01/10/08)
Polymer Lithium-ion battery  
Product Specification

1、Scope
This product specification describes polymer lithium-ion battery. Please using the test methods that recommend in this specification. If you have any opinions or advices about the test items and methods, please contact us. Please read the cautions recommended in the specifications first, take the credibility measure of the cell’s using.

If the cells should be using at the environment that not preferred in this document, please connect with our first and get our authorization. For the reason of stable performance and better safety, battery pack with more than 2 cells connected in serial way should be charged with a balance charger.

It is claimed that we should have no any responsibility with the contingency and loss due to the cells’ wrong usage (not preferred in the product specification).

2、Product Type, Model and Dimension
2.1 Type: Polymer lithium-ion battery
2.2 Model: PL-565068-1.5C (Cell adding Ni Tabs)
2.3 Cell Dimension with Torelence +/- 0.5mm (Thickness × Width × Length, mm³): 5.6×50.5×68.0

   Pack Dimension(Max, Thickness × Width × Length, mm³): /

3、Specification

<table>
<thead>
<tr>
<th>Item</th>
<th>Specifications</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nominal Capacity</td>
<td>2100mAh±5%</td>
<td>0.2C5A discharge, 25℃</td>
</tr>
<tr>
<td>Nominal Voltage</td>
<td>3.70V</td>
<td>Average Voltage at 0.2C5A discharge</td>
</tr>
<tr>
<td>Standard Charge Current</td>
<td>0.2 C₅A</td>
<td>Working temperature: 0~40℃</td>
</tr>
<tr>
<td>Max Charge Current</td>
<td>1C₅A</td>
<td>Working temperature: 0~40℃</td>
</tr>
<tr>
<td>Charge cut-off Voltage</td>
<td>4.2V</td>
<td>CC/CV</td>
</tr>
<tr>
<td>Discharge Current</td>
<td>Continuously: 0.2C₅A; Max: 1.5C₅A</td>
<td>Working temperature: 0~60℃</td>
</tr>
<tr>
<td>Discharge cut-off Voltage</td>
<td>2.75V</td>
<td></td>
</tr>
<tr>
<td>Cell Voltage</td>
<td>3.7-3.9V</td>
<td>When leave factory</td>
</tr>
<tr>
<td>Impedance</td>
<td>≤25mΩ</td>
<td>AC 1KHz after 50% charge, 25℃</td>
</tr>
<tr>
<td>Weight</td>
<td>Approx: 40g</td>
<td></td>
</tr>
<tr>
<td>Storage temperature</td>
<td>≤1month -10~45℃</td>
<td>Best 20±5℃ for long-time storage</td>
</tr>
<tr>
<td></td>
<td>≤3month 0~30℃</td>
<td></td>
</tr>
<tr>
<td></td>
<td>≤6month 20±5℃</td>
<td></td>
</tr>
<tr>
<td>Storage humidity</td>
<td>65±20% RH</td>
<td></td>
</tr>
</tbody>
</table>

4、General Performance
Definition of Standard charging method: At 20±5℃, charging the cell initially with constant current 0.2C₅A till voltage 4.2V, then with constant voltage 4.2 till current declines to 0.05C₅A.

<table>
<thead>
<tr>
<th>Item</th>
<th>Test Methods</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.1 0.2C Capacity</td>
<td>After standard charging, laying the battery 0.5h, then discharging at 0.2C₅A to voltage 2.75V, recording the discharging time.</td>
<td>≥300min</td>
</tr>
<tr>
<td>4.2 1C Capacity</td>
<td>After standard charging, laying the battery 0.5h, then discharging at 1C₅A to voltage 2.75V, recording the discharging time.</td>
<td>≥54min</td>
</tr>
<tr>
<td>4.3 Cycle Life</td>
<td>Constant current 1C₅A charge to 4.2V, then constant voltage charge to current declines to 0.05C₅A, stay 5min, constant current 1C₅A discharge to 2.75V, stay 5min. Repeat above steps till continuously discharging time less than 36min.</td>
<td>≥300times</td>
</tr>
</tbody>
</table>
### 4.4 Capability of keeping electricity

20±5℃, After standard charging, laying the battery 28days, discharging at 0.2C₅A to voltage2.75V, recording the discharging time.

\[ \geq 240 \text{min} \]

### 5. Environment Performance

<table>
<thead>
<tr>
<th>Item</th>
<th>Test Methods</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>5.1 High temperature</td>
<td>After standard charging, laying the battery 4h at 60℃, then discharging at 0.2C₅A to voltage 2.75V, recording the discharging time.</td>
<td>[ \geq 270 \text{min} ]</td>
</tr>
<tr>
<td>5.2 Low temperature</td>
<td>After standard charging, laying the battery 4h at -10℃, then discharging at 0.2C₅A to voltage 2.75V, recording the discharging time.</td>
<td>[ \geq 210 \text{min} ]</td>
</tr>
<tr>
<td>5.3 Constant humidity and temperature</td>
<td>After standard charging, laying the battery 48h at 40±2℃, RH 93±2%. Recording 0.2C₅A discharging time</td>
<td>No distortion, No electrolytes leakage [ \geq 270 \text{min} ]</td>
</tr>
</tbody>
</table>

### 6. Mechanical Performance

<table>
<thead>
<tr>
<th>Item</th>
<th>Test Methods</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.1 Vibration</td>
<td>After standard charging, put battery on the vibration table. 30 min experiment from X, Y, Z axis. Scan rate: 1 oct/min; Frequency 10-30Hz, Swing 0.38mm; Frequency 30-55Hz, Swing 0.19mm.</td>
<td>No influence to batteries' electrical performance and appearance.</td>
</tr>
<tr>
<td>6.2 Collision</td>
<td>After vibration test, batteries were laying on the vibration table about X, Y, Z axis. Max frequency acceleration: 100m/s²; collision times per minutes: 40~80; frequency keeping time 16ms; all collision times 1000±10.</td>
<td>No influence to batteries' electrical performance and appearance.</td>
</tr>
<tr>
<td>6.3 Drop</td>
<td>Random drop the battery from 1.0m height onto woodboard one times.</td>
<td>No explosion or fire</td>
</tr>
</tbody>
</table>

### 7. Safety Test

**Test conditions:** The following tests must be measured at flowing air and safety protection conditions. All batteries must standard charge and lay 24h.

<table>
<thead>
<tr>
<th>Item</th>
<th>Test Methods</th>
<th>Performance</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.1 Over charge</td>
<td>At 20±5℃, charging batteries with constant current 3C₅A to voltage 5V, then with constant voltage 5V till current decline to 0. Stop test till batteries’ temperature 10℃ lower than max temperature.</td>
<td>No explosion or fire</td>
</tr>
<tr>
<td>7.2 Over discharge</td>
<td>At 20 ± 5℃, discharge battery with 0.2C₅A continuously 12.5h.</td>
<td>No explosion or fire</td>
</tr>
<tr>
<td>7.3 Short-circuit</td>
<td>At 20±5℃, connect batteries’ anode and cathode by wire which impedance less than 50mΩ, keep 6h.</td>
<td>No explosion or fire</td>
</tr>
<tr>
<td>7.4 Extrusion</td>
<td>At 20±5℃, put the battery in two parallel steal broad, add pressure 13kN.</td>
<td>No explosion or fire</td>
</tr>
</tbody>
</table>
7.5 Thermal shock

Put the battery in the oven. The temperature of the oven is to be raised at 5±1°C per minute to a temperature of 130±2°C and remains 60 minutes.

8. Cautions

8.1 Cautions of batteries' operation

The batteries must be careful of proceed the operation for it’s soft package.

8.1.1 Aluminum packing materials

The aluminum packing material was easily damaged by the sharp edge part, such as nickel-tabs.

1. forbid to use the sharp part touching the battery;
2. should cleaning working condition, avoiding the sharp edge part existence;
3. forbid to pierce the battery with nail and other sharp items;
4. the battery was forbidden with metal, such as necklace, hairpin etc in transportation and storage.

8.1.2 Sealed edge

Sealing edge is very easily damaged and don’t bend it. The Al interlayer of package has good electric performance. It’s forbidden to connect with exterior component for preventing short-circuits.

8.1.3 Folding edge

The folding edge is formed in batteries’ processes and passed all hermetic tests, don’t open or deform it. The Al interlayer of package has good electric performance. It’s forbidden to connect with exterior component for preventing short-circuits.
8.1.4 Tabs
(1) The batteries’ tabs are not so stubborn especially for aluminum tabs. Don’t bend tabs.
(2) The tab-tapes are used to isolate The anode /cathode tabs from Aluminum packing materials to prevent short-circuit, so prohibit manicuring of the tab-tapes.

8.1.5 Mechanical shock
(1) Don’t fall, hit, bent the batteries’ body.
(2) Don’t knock on by sinker or trample the batteries.
(3) Don’t sling the batteries.

8.1.6 Short-circuit
Short-circuit is strictly prohibited. It should damage batteries badly.
(1) Don’t connect the anode and cathode of the batteries to avoid short-circuit.
(2) Prohibit short-circuit of the anode (or cathode) and aluminium layer of Aluminum packing materials.

8.2 Standard Test Environment for polymer lithium-ion batteries
Environment temperature: 20±5℃  Humidity: 45-85%

8.3 Cautions of charge & discharge
8.3.1 charge
Charging current should be lower than values that recommend below. Higher current and voltage charging may cause damage to cell electrical, mechanical, safety performance and could lead heat generation or leakage.
(1) Batteries charger should charging with constant current and constant voltage mode;
(2) Charging current should be lower than (or equal to )1C; 5A;
(3) Temperature 0~40℃ is preferred when charging;
(4) Charging voltage must be lower than 4.25V.

8.3.2 discharge
(1) Discharging current must be lower than (or equal to )2C; 5A;
(2) Temperature 0~60℃ is preferred when discharging;
(3) Discharging voltage must not be lower than 2.75V.

8.3.3 over-discharge
It should be noted that the cell would be at an over-discharge state by its self-discharge. In order to prevent over-discharge, the cell shall be charged periodically to keeping voltage between 3.7-3.9V. Over-discharge may cause loss of cell performance. It should be noted that the cell would not discharge till voltage lower than 2.75V.

8.4 Storage of polymer lithium-ion batteries
The environment of long-time storage:
Temperature: 20±5℃;
Humidity: 45-85%;
Batteries were 40~60% charged.
In case of over-discharge, batteries should be charged for one time every 3 months while storing. Batteries should be discharged and charged after being stored more than a year in order to activate it and restore energy. Please charge the battery with constant current 0.5C for 1 hour so that it has some storage of charge for properly using.
Charge and discharge afresh to active and renew battery energy after storage above 1 year.

8.5. Transportation of polymer lithium-ion batteries
The batteries should transportation with 10～50% charged states.

8.6. Others
Please note cautions below to prevent cells’ leakage, heat generation and explosion.
Prohibition of disassembly cells;
Prohibition of cells immersion into liquid such as water or seawater;
Prohibition of dumping cells into fire;
Prohibition of using damaged cells. The cells with a smell of electrolyte or leakage must be placed away from fire to avoid firing.
In case of electrolyte leakage contact with skin, eye, physicians shall flush the electrolyte immediately with fresh water and medical advise is to be sought.

9. Notice of Designing Battery Pack

9.1 Pack design

Battery pack should have sufficient strength and battery should be protected from mechanical shock. No sharp edge components should be inside the pack contain the battery.

9.2 PCM design

The overcharge threshold voltage should not be exceed 4.25V.
The over-discharge threshold voltage should not be lower than 2.3V.
The PCM should have short protection function built inside.

9.3 Tab connection

Ultrasound welding or spot welding is recommended to connect battery with PCM or other parts. If apply manual solder method to connect tab with PCM, the notice below is very important to ensure battery performance.

1) The electric iron should be temperature controlled and ESD safe;
2) Soldering temperature should not exceed 350°C;
3) Soldering time should not be longer than 3s, keep battery tab cold down before next soldering;
4) Soldering times should not exceed 5 times;
5) Directly heat cell body is strictly prohibited, battery may be damaged by heat above approx. 100°C.

9.4 Cell fixing

The battery should be fixed to the battery pack by its large surface area. No cell movement in the battery pack should be allowed.

9.5 Cells replacement

The cell replacement should be done by professional people. Prohibit short-circuit between cells’ Al package and exterior component.

There is no insulated between sealed edge & protect component.

Fig.4. Schematic of wrong assembly
10. Schematic of Battery with tolerance +/- 0.5 mm:

- ☑ Cell or adding Ni tabs
- ☐ Cell adding wire
- ☐ Cell adding PCM, wire

Parameter with tolerance +/- 0.5 mm: ✓

<table>
<thead>
<tr>
<th>Sign</th>
<th>Item</th>
<th>+/- 0.5 mm</th>
<th>Remark</th>
<th>Sign</th>
<th>Item</th>
<th>+/- 0.5 mm</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Length</td>
<td>68.0</td>
<td></td>
<td>L</td>
<td>Space between Tabs</td>
<td>24.2</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>Width</td>
<td>50.5</td>
<td></td>
<td>E</td>
<td>PP membrane Length</td>
<td>2.5</td>
<td></td>
</tr>
<tr>
<td>H</td>
<td>Thickness</td>
<td>5.6</td>
<td></td>
<td>b</td>
<td>Tab Width</td>
<td>5</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Wire Standard</td>
<td>/</td>
<td></td>
<td></td>
<td>Plug Standard</td>
<td>/</td>
<td></td>
</tr>
</tbody>
</table>